

DEUTSCHEBEKLEIDUNGS WERKE

Street 6 Long Hau Industrial Zone , Long An District



Introduction :

During September 2014 , the Royal Spirit Group , established Deutsche Bekleidungswerke Limited and purchased a 5000 square metre corner plot at Long Hau Industrial Zone , which is to the south of Ho Chi Minh city near the Port , and is 24 minutes from Sunshine city in the new town area of District 7 and is only 10-15 mins from the new commercial complexes being built in Nhabe.

The Mission:

Deutsche Bekleidungs Werke Limited otherwise known as “ DBW “ is the latest jewel in the Royal SpiritGroup’s manufacturing crown.

In order to keep abreast of the latest high fashion trends to cater for “ high quality, low minimum quantity , speed to market “ orders, the group designed a multi- level factory that would specialise in niche areas of all major apparel categories from “ Woven and Cut and Sew Knits to Sweater knits from 7-18 gg “

In keeping with the Group’s visions of sustainability and worker’s well-being ,the new state-of- the-art factory , which is scheduled to open in May 2016 has been engineered to attain international platinum status under both the US LEED and the Vietnamese Lotus Platinum accreditation systems .

It will be the first double platinum internationally accredited factory in Vietnam and it will feature some of the most technologically advanced machinery and industrial system processes from Germany , Italy and Japan, that give both precision performance as well as some of the highest operational energy savings in the industry !

Moreover its facilities were designed to meet the latest standards for sustainability and eco friendliness, boasting both a solar roof as well as a green roof for insulation and vegetable production that is irrigated by re-cycled grey water connected to a European water saving system in bathrooms and wash areas.

The LED lit interior, maintained at a constant 750 lux is air-conditioned and equipped with speciallymanufactured ergonomic chairs making this a factory that cares not only about the product that leavesthe facilities but also about the people that craft them.

The Factory :

The Factory , which is 5 storeys high covering 18,000 square metres is divided into 3 parts :-

- a) Sampling and offices on the 4 th and fifth floors , to ensure a symbiotic
- b) Sweaters & Sweater Laundry on the 3rd floor
- c) Woven production floors on the 1st & 2nd floors , with cutting and warehousing on the Ground floor .

The Development Teams

The development team is a fully integrated unit , supported by industrial engineering teams and a CAD team equipped with the latest Gerber and Assyst software , to ensure the most cost efficient production.

When in full production towards the end of 2016 it will consist of approx 60-70 direct sampling personnel to ensure timely delivery of samples to the highest quality standards .

The Sweater Teams :

With 66 Stoll machines planned in 2016 throughout all gauges and over 100 linking personnel using Complett linking machines , the highest standards of quality and complexity of designs are envisaged.

The state of the art rainwater washing system combined with the Italian Mentasti washers , dryers and steam tables , will ensure a product not previously seen in Vietnam.

The Woven Teams :

With 36 woven sewing lines planned all of which are equipped with the latest Durkopp , Pfaff and Busche machines , we are able to cope with all complexities encountered in the high end fashionsegment.

Our pressing machines are from Veit and our automatic cutting machine is from Bullmer , ensuring a precision garment from the blade to the carton. relationship within the sampling and merchandising development groups

The Personnel:

In order to ensure that the complex is an industry leader , we have transferred industrial experts in all fields to , lead and train our local personnel . Our diverse cultural staff hail from Sri Lanka , Italy , Hong Kong , Egypt , Germany and Malta . These team leaders will train hand picked staff from universities in Vietnam and some of the best technical minds locally available .

Compliance :

We have 10 lines under various stages of training , so that from day 1 (May 2nd 2016) we are able to go into production however as the new building will only be handed over June 1 st , we can only apply from that date

We have now started the compliance preparation for :- SA8000 , BSCI and Betterwork (ILO) . We hope to achieve certification in July /Aug 2016

What are we going to produce?

We are geared up to be totally flexible in our production , by the use of the latest industrial configurations and LEAN systems the factory will be able to deal with the ever changing and diverse needs of our customer's markets .

We understand the markets and will adapt accordingly , whether it be bulk high quality garments or "speed to market " orders .

We realise that not all orders can be in the thousands and thus we have developed a strategy to cope with small orders. We think out of the box , and realise the need for a manufacturer to understand the needs of its buyers.

Special Technology:

Always ready to embrace technological advances in our industry , with the support of Framis Italia , we have established a " No So " , that produces highly technical sports wear to innovative and cutting edge High fashion wovens and denims

Whether you want to accessorise a garment with partial welding or you wish a fully welded garment, our experienced engineers will work with your development teams to achieve some of the most unique looks imaginable.

Where are we ?

We have again chosen Ho Chi Minh as our operational base . Centred in the Long Hau Industrial Zone , which is a 70 minute drive from the international airport , or 45 minutes from District 1 .

There are presently 4 hotels with 25 minutes of our facility in the up and coming District 7 . They are

The IBIS South , The Crystal Palace , The Capri Suites by Fraser and the Tajma Sago Resort .



Our factory is located some 45 minutes from the CBD of Ho Chi Minh and 70 minutes from the airport .

Our Contacts ?

For further information please do not hesitate to contact us at :-

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Deutsche Bekleidungswerke Limited

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Long an Province

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ANNEX 1

TO BETTER UNDERSTAND OUR TECHNICAL CAPABILITIES PLEASE SEE THE LIST BELOW :-

CUTTING FLOORS

Type	Manufacturer	Model	Qty
Fabric inspection machine	E-SHOW	YB-B180	3
Fabric relaxing machine	ISEW	IS-SW-128 84	3
Spreading machine with conveyour belt table 15m x 2,40m	Bullmer	al75m-22	1
Spreading machine with conveyour belt table 15 m x 1,80m	Bullmer	al75m-18	2
Manual spreading table 08m with airflowtation	Bullmer	ftl-18	2
Cutter conveyor	Bullmer	pcE825RMv-22	2
End cutter	Eastman	EC-3NL 96 Inch	4
Vertical knife	KM	KS-AUV 10 inch	8
Bandknife (include airflow station)	KM	KBK-900M	3
Drill machine	Hashima	HB 8	4
Binding cutting machine	Wastema		2
Pinwork table	Ngai Shing	NS 601	2
CAD Software	Gerber /Assyst		5
Template cutting	E-SHOW	ES-TC1509	1
Stand inkjet cutting-plotter	E-SHOW	LH220C	1
Fusing press Jacket with extension table	Veit BX1000C + loac	Multistar DXT	2
Intermediate ironing table	Veit	UV445520	1
5 OVL	Pegasus	EX 3216-03/333-5X5	1

SEWING FLOORS

Single needle lockstitch	Dürkopp Adler	281-160362-03	252
Single needle lockstitch	Dürkopp Adler	281-140342-03	80
Single needle lockstitch needle transport	Dürkopp Adler	272-140342-01	5
Single needle lockstitch with puller	Dürkopp Adler	273-140342-01	8
Single needle lockstitch needle feed with edge trimmer	Dürkopp Adler	272-740642-01	28
Sleeve setting machine	Dürkopp Adler	650-10 kit03	4
Single chain stitch with back tack	Dürkopp Adler	171-141621	8
Pocket Automat slanted pockets	Dürkopp Adler	745-35A kit06	2
Pocket facing /fly automat	Dürkopp Adler	2111-5 kit04	1
Blouse hem275-140342 E28	Dürkopp Adler	275-140342-10 kit 12	4
Blouse hem275-140342 E28	Dürkopp Adler	275-140342-10 kit 12	4
Eye buttonhole automat with bar tack	Dürkopp Adler	581-321 multiflex	9
Button hole	Dürkopp Adler	540-100-01	9
Button Attach	Dürkopp Adler	532-211-01	16
Bar Tack	Dürkopp Adler	512-211-01	16
Serging automat	Dürkopp Adler	1220-5 kit02	2
Shoulderpads	Dürkopp Adler	697-24155 kit02	2
Waistband close	Dürkopp Adler	550-5-5-2	2
Front edge trimming Pfaff 3822 gard. Cutting	Pfaff	3822-2/44	2
Zig Zag	Pfaff	918-6/01-900/24	1
Dart automat	Pfaff	3586-102/001 kit02	2

2- point dart automat 300 mm	Pfaff	interchangeable with Brother dependent on negotiation	0
2-needle lockstitch with puller, flip up needle	Brother	T 8452 C/403/N64	9
	Brother	S-7300A-433P	
5 thread overlock diff transport with thread trimmer	Fa. Busche	AZF 8500SD	20
6 thread overlock with thread trimmer	Fa. Busche	AZ 7500SD	87
2 needle stitch machine	Fa. Busche	AZ 7020SDR	
Flatlock /Coverstitch	Pegasus		2
Blindhem	Maier unitas	251-12-48-K/E-PFL-P	4
Longseam OVL 5	JUKI		5
Press Button	JUKI		5
Loop Cutter	Busche/ Weda		6
Ascolite	Ascolite		3
Loop machine	Kansai Special	B 2000 C	3
Iron bucks	Veit	UV445519	50
Intermediate iron table	Veit	UV445520	61
Iron table for trouser legs	Veit	UT000004	3
Final ironing table	Veit	UV425502	36
IRONS FOR TABLES 36 + 61	Veit	SC040035	97
Jacket Ironing Lining	Veit	SC010020	4

Jacket Ironing Finishing	Veit		0
Jacket Ironing	Veit		0
Leg press	Veit	SC010002	2
Spotting table INCLUDING PISTOL	Veit	SC010038	2
Double shoulder seam buck with Cover	Veit	HJ030048	2
Sleeve Head buck	Veit	HJ040111	2
Edge buck blazer	Veit	HJ040112	2